

Robex

25z-9A

With Tier 4 Interim Engine installed

HYUNDAI HEAVY INDUSTRIES

MOVING YOU FURTHER



 **HYUNDAI**

PRIDE AT WORK

Hyundai Heavy Industries strives to build state-of-the-art earthmoving equipment to give every operator maximum performance, optimal controllability, versatile machine settings and proven technology.

Be proud of your work with Hyundai!



*Photo may include optional equipment.

Robex 25Z-9A

Machine Walk-Around

Engine Technology

Proven, reliable, fuel efficient, low emission and low noise
Mitsubishi Tier 4 interim

Rugged Upper and Lower Frame

The upper frame is designed to be heavy duty to absorb high stress load on the job. X-leg center frame and reinforced box section track frame provide exceptional strength and longer service life to withstand tough working conditions.

Efficient Control System

Control devices are all conveniently located for improved operator comfort and productivity. A safety lever on the left-side console is designed to prevent exiting the cabin while hydraulic controls are live.

Advanced Hydraulic System

The R25Z-9A hydraulic system is precision designed for fast operation with fine control capabilities.

Comfortable and Durable Cabin

The cabin is roomy and ergonomically designed, with reduced sound levels and good visibility. Both canopy and cabin style frames meet international standards TOPS, ROPS, FOPS ensuring operator's safety.

Operator Convenience

The R25Z-9A features a suspension seat, foldable pedals for added space and multiple storage compartments.

The monitoring system includes seven warning indicators, water temperature gauge, fuel gauge and hour meter for productive, convenient operating.

Easy and Simple Maintenance

An adjustable suspension seat, wrist rests, ergonomically designed joysticks and plenty of leg room help to reduce operator fatigue. A array of indicators and gauges are displayed on the monitor which keep the operator aware of machine performance at all times. The monitoring system includes seven warning indicators, water temperature gauge, fuel gauge and hour meter.

Extended Life of Components

The R25Z-9A reduces operating costs over time with long life hydraulic filters, hydraulic oil, shims and bushings.



Specifications R25Z-9A

ENGINE

MODEL	MITSUBISHI S3L2		
Type	Water cooled, 4 cycle Diesel in line		
Rated flywheel horse power			
SAE	J1995 (gross)	24.7 HP (18.4 kW) / 2,300 rpm	
	J1349 (net)	23.1 HP (17.2 kW) / 2,300 rpm	
DIN	6271/1 (gross)	25.0 PS (18.4 kW) / 2,300 rpm	
	6271/1 (net)	23.4 PS (17.2 kW) / 2,300 rpm	
Max. torque	8.0 kgf.m (58 lbf.ft) / 1,800 rpm		
Bore x stroke	78 mm x 92 mm (3.07" x 3.62")		
Piston displacement	1,318 cc (80.4 in ³)		
Batteries	12 V - 80 AH		
Starting motor	12 V - 1.7 kW		
Alternator	12 V - 40 A		

HYDRAULIC SYSTEM

MAIN PUMP	
Type	Variable displacement piston pumps
Max. flow	2 x 27.6 + 19.6 l/min
Sub-pump for pilot circuit	Gear pump
HYDRAULIC MOTORS	
Travel	Two speed axial piston motor with counter balance valve and parking brake
Swing	Axial piston motor with automatic brake
RELIEF VALVE SETTING	
Implement circuits	220 Kg/cm ² (3,130 psi)
Travel	220 Kg/cm ² (3,130 psi)
Swing circuit	170 Kg/cm ² (2,420 psi)
Pilot circuit	30 Kg/cm ² (430 psi)
Service valve	Installed

HYDRAULIC CYLINDERS

No. of cylinder- bore x stroke	
Boom	75 x 565 mm (3.0" x 22.2")
Arm	70 x 500 mm (2.8" x 19.7")
Bucket	60 x 420 mm (2.4" x 16.5")
Boom swing	75 x 400 mm (3.0" x 15.7")
Dozer blade	85 x 140 mm (3.3" x 5.5")

OPERATOR'S CAB

Noise Levels (dynamic value)	
LwA	94dB
LpA	75dB

COOLANT & LUBRICANT CAPACITY

Re-filling	liter	US gal	UK gal
Fuel tank	25	6.6	5.5
Engine coolant	4.2	1.1	0.9
Engine oil	5.9	1.6	1.3
Hydraulic tank	27	7.1	5.9

TRAVEL LEVERS

Traveling and steering : Two levers with pedals.

HYDRAULIC CONTROLS

Type	
Pilot control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket with horn (ISO)
Engine throttle	Mechanical, cable type

SWING SYSTEM

Swing motor	Axial pistons motor
Swing reduction	Planetary gear reduction
Swing bearing lubrication	Grease-bathed
Swing brake	Multi wet disc
Swing speed	9.1 rpm

DRIVES & BRAKES

Max. travel speed (high) / (low)	4.5 km/h / 2.5 km/h ((2.8 mph) / (1.6 mph))
Maximum traction force	2.4 ton
Maximum gradeability	30°
Parking brake	Wet disc

DIGGING FORCE (ISO)

Bucket	2,150 kgf
	21.1 kN
	4,740 lbf
Arm [Long Arm]	1,490 [1,310] kgf
	14.6 [12.8] kN
	3,280 [2,890] lbf

OPERATING WEIGHT (APPROXIMATE)

Operating weight, including 1,945 mm (6' 5") boom, 1,120 mm (3' 8") arm, SAE heaped 0.07 m³ (0.1 yd³) excavator bucket, lubricant, coolant, full fuel tank, full hydraulic tank, and all standard equipments.

Shoe Width	Rubber shoe 250 mm (10")	
Operating Weight	Cabin	2,600 kg (5,730 lb)
	Canopy	2,450 kg (5,400 lb)
Ground Pressure	Cabin	0.33 kg/cm ² (4.69 psi)
	Canopy	0.31 kg/cm ² (4.41 psi)

UNDERCARRIAGE

X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, track adjusters with shock absorbing springs and sprockets, and rubber shoes.

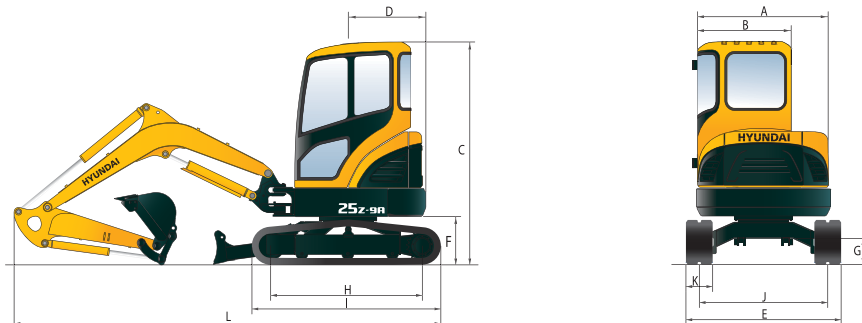
Center frame	X-leg type
Track frame	Pentagonal box type
No. of carrier roller on each side	1
No. of track roller on each side	3



Dimensions & Working Ranges



DIMENSIONS R25Z-9A

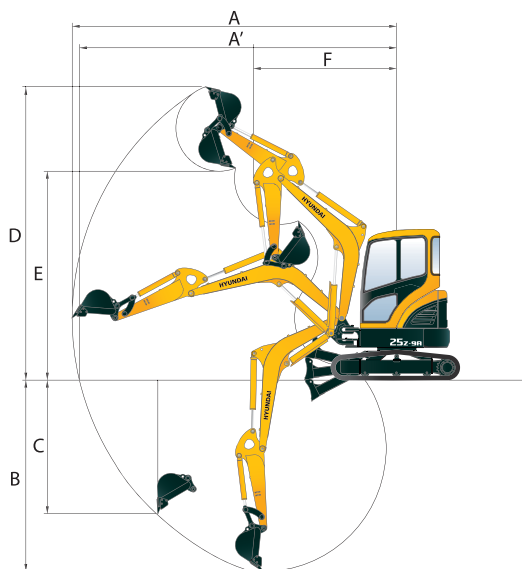


mm (ft · in)

A Overall width of upper structure	1,485 (4' 10")	G Ground clearance	290 (11")
B Overall width of cab	1,050 (3' 5")	H Tumbler distance	1,490 (4' 11")
C Overall height of cab	2,500 (8' 2")	I Track length	1,910 (6' 3")
D Tail swing radius	775 (2' 7")	J Track gauge	1,250 (4' 1")
With additional counterweight	875 (2' 10")	K Track shoe width	250 (10")
E Overall width	1,500 (4' 11")	L Overall length	4,030 (13' 3")
F Clearance under counterweight	540 (1' 9")	Long Arm	4,100 (13' 5")

WORKING RANGES R25Z-9A

mm (ft · in)



Boom length	1,945 (6' 5")
Arm length	1,120 (3' 8") *1,350 (4' 5")
A Max. digging reach	4,480 (14' 8") *4,680 (15' 4")
A' Max. digging reach on ground	4,340 (14' 3") *4,540 (14' 11")
B Max. digging depth	2,420 (7' 11") *2,645 (8' 8")
C Max. vertical wall digging depth	1,460 (4' 9") *1,605 (5' 3")
D Max. digging height	4,150 (13' 7") *4,235 (13' 11")
E Max. dumping height	2,930 (9' 7") *3,030 (9' 11")
F Min. front swing radius	1,980 (6' 6") *1,970 (6' 6")

* Long Arm



Lifting Capacities

R25Z-9A

Rating over-front Rating over-side or 360 degrees

Boom : 1.945 m (6' 5") / Arm : 1.12 m (3' 8") / Bucket : 0.07 m³ (0.01 yd³) SAE heaped / Dozer Down : 250 mm (9.8") Rubber track. Cabin Type W/O ADD CWT

Load point height m (ft)		Load radius								At max. reach		
		2.0 m (5 ft)		2.5 m (10 ft)		3.0 m (10 ft)		3.5 m (10 ft)		Capacity		Reach
												m (ft)
3.5 m	kg									*550	400	2.88
10 ft	lb									*1210	880	(9.4)
3.0 m	kg					*660	360			*570	290	3.48
10 ft	lb					*1460	790			*1260	640	(11.4)
2.5 m	kg					*640	360			*580	240	3.85
10 ft	lb					*1410	790			*1280	530	(12.6)
2.0 m	kg			*740	490	*700	360	*680	270	*600	210	4.09
5 ft	lb			*1630	1080	*1540	790	*1500	600	*1320	460	(13.4)
1.5 m	kg	*1360	680	*970	470	*810	350	*730	260	*620	190	4.22
5 ft	lb	*3000	1500	*2140	1040	*1790	770	*1610	570	*1370	420	(13.8)
1.0 m	kg			*1220	450	*940	340	*790	260	*630	190	4.26
5 ft	lb			*2690	990	*2070	750	*1740	570	*1390	420	(14.0)
0.5 m	kg	*1310	610	*1380	430	*1040	330	*840	250	*650	190	4.22
0 ft	lb	*2890	1340	*3040	950	*2290	730	*1850	550	*1430	420	(13.8)
Ground Line	kg	*1760	600	*1450	430	*1080	320	*860	250	*670	190	4.09
	lb	*3880	1320	*3200	950	*2380	710	*1900	550	*1480	420	(13.4)
-0.5 m	kg	*1990	610	*1410	420	*1050	320			*690	210	3.86
-0 ft	lb	*4390	1340	*3110	930	*2310	710			*1520	460	(12.7)
-1.0 m	kg	*1740	610	*1250	430	*900	320			*690	250	3.49
-5 ft	lb	*3840	1340	*2760	950	*1980	710			*1520	550	(11.5)
-1.5 m	kg	*1250	630	*840	440					*650	350	2.90
-5 ft	lb	*2760	1390	*1850	970					*1430	770	(9.5)
-2.5 m	kg									*490	330	3.14
-10 ft	lb									*1080	730	(10.3)

Boom : 1.945 m (6' 5") / Arm : 1.12 m (3' 8") / Bucket : 0.07 m³ (0.01 yd³) SAE heaped / Dozer Up : 250 mm (9.8") Rubber track. Cabin Type W/O ADD CWT

Load point height m (ft)		Load radius								At max. reach		
		2.0 m (5 ft)		2.5 m (10 ft)		3.0 m (10 ft)		3.5 m (10 ft)		Capacity		Reach
												m (ft)
3.5 m	kg									460	400	2.88
10 ft	lb									1010	880	(9.4)
3.0 m	kg					410	360			330	290	3.48
10 ft	lb					900	790			730	640	(11.4)
2.5 m	kg					410	360			270	240	3.85
10 ft	lb					900	790			600	530	(12.6)
2.0 m	kg			560	490	410	360	310	270	240	210	4.09
5 ft	lb			1230	1080	900	790	680	600	530	460	(13.4)
1.5 m	kg	800	680	540	470	400	350	300	260	220	190	4.22
5 ft	lb	1760	1500	1190	1040	880	770	660	570	490	420	(13.8)
1.0 m	kg			520	450	380	340	290	260	210	190	4.26
5 ft	lb			1150	990	840	750	640	570	460	420	(14.0)
0.5 m	kg	730	610	500	430	370	330	290	250	210	190	4.22
0 ft	lb	1610	1340	1100	950	820	730	640	550	460	420	(13.8)
Ground Line	kg	720	600	490	420	370	320	290	250	220	190	4.09
	lb	1590	1320	1080	930	820	710	640	550	490	420	(13.4)
-0.5 m	kg	720	610	490	420	370	320			240	210	3.86
-0 ft	lb	1590	1340	1080	930	820	710			530	460	(12.7)
-1.0 m	kg	730	610	500	430	370	320			290	250	3.49
-5 ft	lb	1610	1340	1100	950	820	710			640	550	(11.5)
-1.5 m	kg	750	630	510	440					440	350	2.90
-5 ft	lb	1650	1390	1120	970					880	770	(9.5)
-2.5 m	kg									370	330	3.14
-10 ft	lb									820	730	(10.3)

- Lifting capacity is based on SAE J1097, ISO 10567.
- Lifting capacity of the Robex Series does not exceed 75% of the tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- The load point is a hook located on the back of the bucket.
- (*) indicates the load limited by hydraulic capacity.

Lifting Capacities



R25Z-9A

Rating over-front Rating over-side or 360 degrees

Boom : 1.945 m (6' 5") / Arm : 1.35 m (4' 5") / Bucket : 0.07 m³ (0.01 yd³) SAE heaped / Dozer Down : 250 mm (9.8") Rubber track. Cabin Type W/O ADD CWT

Load point height m (ft)		Load radius										At max. reach				
		2.0 m (5 ft)		2.5 m (10 ft)		3.0 m (10 ft)		3.5 m (10 ft)		4.0 m (15 ft)		Capacity		Reach		
														m (ft)		
3.5 m	kg															
10 ft	lb															
3.0 m	kg					*530	360						*490	330	3.22	
10 ft	lb					*1170	790						*1080	730	(10.6)	
2.5 m	kg					*530	370	*580	270				*510	250	3.74	
10 ft	lb					*1170	820	*1280	600				*1120	550	(12.3)	
2.0 m	kg					*610	360	*610	270				*530	210	4.07	
5 ft	lb					*1340	790	*1340	600				*1170	460	(13.4)	
1.5 m	kg	*1060	700	*840	480	*730	350	*670	260	*580	200		*1190	420	(14.1)	
5 ft	lb	*2340	1540	*1850	1060	*1610	770	*1480	570	*1280	440		*560	180	4.42	
1.0 m	kg	*1660	650	*1100	450	*870	340	*740	260	*670	200		*1230	400	(14.5)	
5 ft	lb	*3660	1430	*2430	990	*1920	750	*1630	570	*1480	440		*580	170	4.46	
0.5 m	kg	*1680	610	*1310	430	*990	320	*810	250	*680	200		*1280	370	(14.6)	
0 ft	lb	*3700	1340	*2890	950	*2180	710	*1790	550	*1500	440		*610	170	4.42	
Ground Line	kg	*1830	600	*1420	420	*1060	320	*850	250				*1340	370	(14.5)	
	lb	*4030	1320	*3130	930	*2340	710	*1870	550				*630	180	4.30	
-0.5 m	kg	*2080	600	*1430	420	*1070	310	*830	240				*1390	400	(14.1)	
-0 ft	lb	*4590	1320	*3150	930	*2360	680	*1830	530				*650	190	4.08	
-1.0 m	kg	*1890	600	*1330	420	*990	310						*1430	420	(13.4)	
-5 ft	lb	*4170	1320	*2930	930	*2180	680						*670	200	3.75	
-1.5 m	kg	*1520	610	*1070	430								*1480	490	(12.3)	
-5 ft	lb	*3350	1340	*2360	950								*670	280	3.24	
	lb												*1480	620	(10.6)	

Boom : 1.945 m (6' 5") / Arm : 1.35 m (4' 5") / Bucket : 0.07 m³ (0.01 yd³) SAE heaped / Dozer Up : 250 mm (9.8") Rubber track. Cabin Type W/O ADD CWT

Load point height m (ft)		Load radius										At max. reach			
		2.0 m (7 ft)		2.5 m (8 ft)		3.0 m (10 ft)		3.5 m (11 ft)		4.0 m (13 ft)		Capacity		Reach	
														m (ft)	
3.5 m	kg														
10 ft	lb														
3.0 m	kg					420	360						380	330	3.22
10 ft	lb					930	790						840	730	(10.6)
2.5 m	kg					420	370	310	270				290	250	3.74
10 ft	lb					930	820	680	600				640	550	(12.3)
2.0 m	kg					410	360	310	270				240	210	4.07
5 ft	lb					900	790	680	600				530	460	(13.4)
1.5 m	kg	820	700	550	480	400	350	300	260	230	200		210	190	4.29
5 ft	lb	1810	1540	1210	1060	880	770	660	570	510	440		460	420	(14.1)
1.0 m	kg	770	650	530	450	390	340	290	260	230	200		200	170	4.42
5 ft	lb	1700	1430	1170	990	860	750	640	570	510	440		440	370	(14.6)
0.5 m	kg	730	610	500	430	370	320	290	250	220	200		420	190	4.42
0 ft	lb	1610	1340	1100	950	820	710	640	550	490	440		200	170	4.42
Ground Line	kg	720	600	490	420	360	320	280	250				440	370	(14.5)
	lb	1590	1320	1080	930	790	710	620	550				420	370	(14.5)
-0.5 m	kg	710	600	490	420	360	310	280	240				200	180	4.30
-0 ft	lb	1570	1320	1080	930	790	680	620	530				440	400	(14.1)
-1.0 m	kg	720	600	490	420	360	310						220	190	4.08
-5 ft	lb	1590	1320	1080	930	790	680						490	420	(13.4)
-1.5 m	kg	730	610	490	430								250	220	3.75
-5 ft	lb	1610	1340	1080	950								550	490	(12.3)
	lb												330	280	3.24
	lb												730	620	(10.6)

- Lifting capacity is based on SAE J1097, ISO 10567.
- Lifting capacity of the Robex Series does not exceed 75% of the tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- The load point is a hook located on the back of the bucket.
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STANDARD EQUIPMENT

ISO standard cabin	· Sliding side window	Engine oil pressure	· with seat belt	· Mono boom (1.945 m, 6' 5")
· Cabin ROPS (ISO 3471)	· Lockable door	Engine coolant temperature	· Console box tilting system (LH.)	· Arm (1.12 m, 3' 8")
FOPS (ISO 3449)	· Accessory box	Preheat engine	· Two front working lights	· Rubber crawler (250 mm, 10")
FOG (ISO 10262 Level I)	· Centralized monitoring	Low battery	· Electric horn	· Single acting piping (Breaker, etc)
TOPS (ISO 12117)	· Gauges	Air cleaner clogging	· Battery (1 x 12 V x 80 AH)	· Double acting piping
· All-weather steel cab with	Fuel level gauge	Fuel empty	· Battery master switch	· Clamshell, etc)
all-around visibility	Engine coolant temperature gauge	· Door and locks, one key fits all	· Automatic swing brake	
· Safety glass windows	· Warning lamps	· Radio / USB player	· Removable reservoir tank	
· Sliding fold-in front window		· Mechanical suspension seat	· Water separator, fuel line	

OPTIONAL EQUIPMENT

ISO standard canopy	· Beacon lamp	· Tool kit
· Canopy ROPS (ISO 3471)	· Accumulator, work equipment lowering	· Long Arm (1.35 m, 4'5")
FOPS (ISO 3449)	· Travel alarm	· Heater & Defroster
FOG (ISO 10262 Level I)	· Quick coupler	· Lever Pattern Change Valve
TOPS (ISO 12117)		· Additional CWT

- * Standard and optional equipment may vary. Contact your Hyundai dealer for more information. The machine may vary according to international standards.
- * The photos may include attachments and optional equipment that are not available in your area.
- * Materials and specifications are subject to change without advance notice.
- * All imperial measurements rounded off to the nearest pound or inch.

PLEASE CONTACT

